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2. (Amended) The device as claimed in claim 1, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

3. (Amended) The device as claimed in claim 1, wherein the brush has filaments having a length of 2 mm or below.

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5. (Amended) The device as claimed in claim 4, wherein the brush roller has a weight of 50 g or above, but 200 g or below.

6. (Amended) The device as claimed in claim 5, wherein the filaments have base portions thereof affixed to a core of the brush roller by electrostatic implantation.

7. (Amended) The device as claimed in claim 6, wherein the member to be cleaned comprises a cylindrical rotary body, and the brush contacts a surface of the rotary body at a position above a horizontal plane containing an axis of the rotary body.

8. (Amended) The device as claimed in claim 7, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

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10. (Amended) The device as claimed in claim 9, wherein the brush roller has a weight of 50 g or above, but 200 g or below.

11. (Amended) The device as claimed in claim 10, wherein the filaments have base portions thereof affixed to a core of the brush roller by electrostatic implantation.

12. (Amended) The device as claimed in claim 11, wherein the member to be cleaned comprises a cylindrical rotary body, and the brush contacts a surface of the rotary body at a position above a horizontal plane containing an axis of the rotary body.

13. (Amended) The device as claimed in claim 12, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

14. (Amended) The device as claimed in claim 1, wherein the brush roller has a weight of 50 g or above, but 200 g or below.

15. (Amended) The device as claimed in claim 14, wherein the filaments have base portions thereof affixed to a core of the brush roller by electrostatic implantation.

16. (Amended) The device as claimed in claim 15, wherein the member to be cleaned comprises a cylindrical rotary body, and the brush contacts a surface of the rotary body at a position above a horizontal plane containing an axis of the rotary body.

17. (Amended) The device as claimed in claim 16, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

18. (Amended) The device as claimed in claim 1, wherein the filaments have base portions thereof affixed to a core of the brush roller by electrostatic implantation.

19. (Amended) The device as claimed in claim 18, wherein the member to be cleaned comprises a cylindrical rotary body, and the brush contacts a surface of the rotary body at a position above a horizontal plane containing an axis of the rotary body.

20. (Amended) The device as claimed in claim 19, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

21. (Amended) The device as claimed in claim 1, wherein the member to be cleaned comprises a cylindrical rotary body, and the brush contacts a surface of the rotary body at a position above a horizontal plane containing an axis of the rotary body.

22. (Amended) The device as claimed in claim 21, wherein the member to be cleaned comprises a charge roller that faces an image carrier for charging the image carrier.

23. (Amended) In a unit including a cleaning device and a member to be cleaned thereby, the cleaning device comprising:

a brush roller having a brush that contacts a surface of the member to be cleaned, the brush roller being movable from a position in which the brush is away from and not in contact with the surface of the member to be cleaned to a position in which the brush contacts

the surface of the member to be cleaned due to a weight of the brush roller, and the brush roller rotates by following a movement of the surface of the member to be cleaned.

24. (Amended) In an image forming apparatus including a cleaning device and a member to be cleaned, the cleaning device comprising:

a brush roller having a brush that contacts a surface of the member to be cleaned, the brush roller being movable from a position in which the brush is away from and not in contact with the surface of the member to be cleaned to a position in which the brush contacts the surface of the member to be cleaned due to a weight of the brush roller, and the brush roller rotates by following a movement of the surface of the member.

25. (Amended) In a brush roller, the brush roller comprising:

filaments have a length of 2 mm or below, a diameter of 2 denier or below and a density of 20,000 filaments/cm² or above; and

wherein said brush roller has a weight of 50 g or above, but 200 g or below.

26. (Amended) The brush roller as claimed in claim 25, wherein the filaments have base ends thereof affixed to a core of the brush roller by electrostatic implantation.

27. (Amended) The brush roller as claimed in claim 25, wherein the brush roller has a weight of 50 g or above, but 200 g or below.

28. (Amended) The brush roller as claimed in claim 27, wherein the filaments have base ends thereof affixed to a core of the brush roller by electrostatic implantation.

REMARKS

Favorable reconsideration of this application, in light of the present amendment and the following discussion, is respectfully requested.